

Application

Production expert.



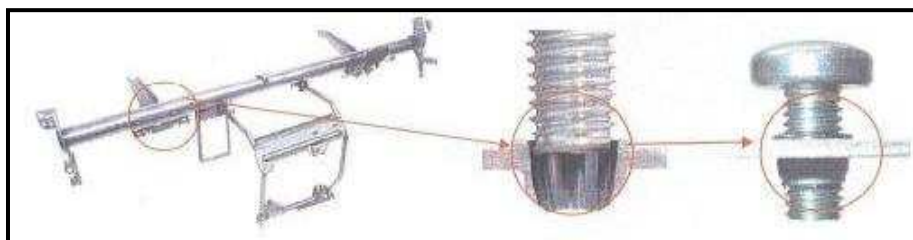
MACHINE	MARKET SEGMENT	COUNTRY	PRODUCTIVITY
Transfert machine	Automotive	Germany	700 000 pcs/year



More than 55 units
on the machine



WORK PIECE
Front beam
MATERIAL
High tensile steel



OPERATION	TOOL	SPEED	UNIT	POWER
<u>Flowdrilling</u> Base hole for M5	d= 4.57 mm	2320 rpm	MAX 20F	1.5 KW
<u>Flowdrilling</u> Base hole for M6	d= 5.4 mm	1900 rpm	MAX 20F MAX 30B-UA3	2.2 / 3.0 KW
<u>Flowdrilling</u> Base hole for M8	d= 7.3 mm	1740 rpm	MAX 20F	2.2 / 3.0 KW

SOMEX S.A.S - Z.A. de la Passerelle - F-68190 Ensisheim
Tél. +33 (0)3 89 81 12 12 - Fax +33 (0)3 89 83 45 45 – e-mail : info@somex.fr