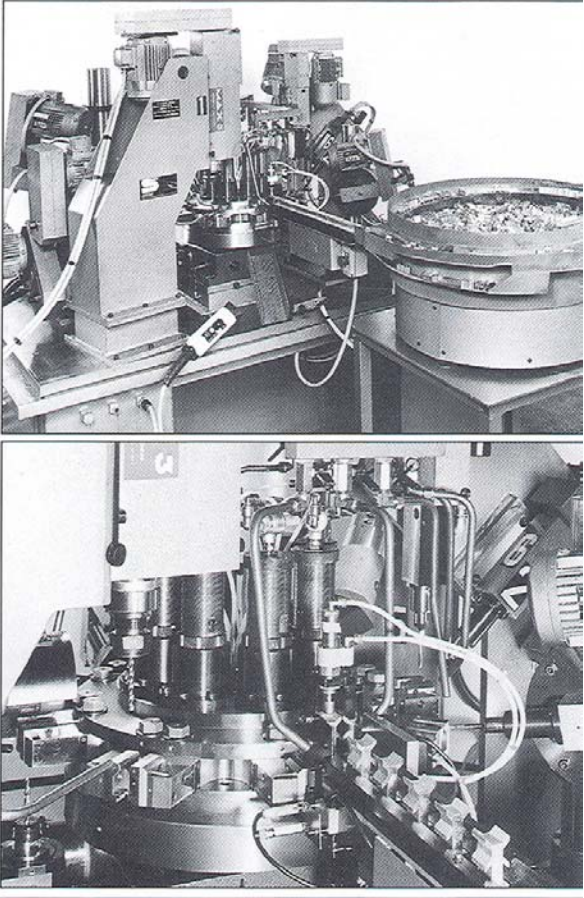
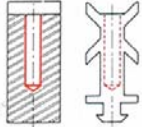
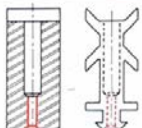
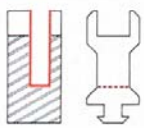
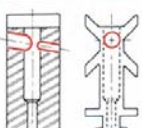
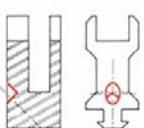
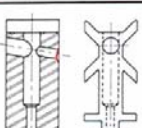
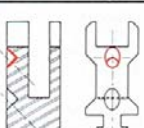
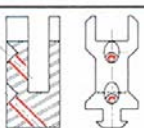
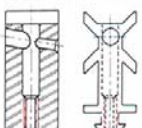
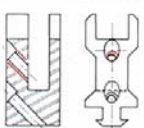
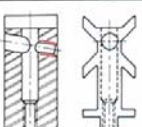





# USINAGE DE CONNECTEURS BEARBEITUNG VON ALUMINIUMVERBINDUNGEN MACHINING OF ELECTRIC CONVEYORS

MS 132

Detailed drawings of this machine can be sold on request

GAMME D'USINAGE ARBEITSABLAUF TOOLING RANGE		VUE D'ENSEMBLE ET DETAIL MACHINE UEBERBLICK UND EINZELHEIT DER MASCHINE OVERLOOK AND MACHINE DETAIL	
<b>POSTE STATION</b>	<b>OPERATIONS SUR PIECE N° 1 BEARBEITUNGSVORGÄNGE AUF STÜCK NR. 1 OPERATIONS ON WORKPIECE N° 1</b>	<b>OPERATIONS SUR PIECE N° 2 BEARBEITUNGSVORGÄNGE AUF STÜCK NR. 2 OPERATIONS ON WORKPIECE N° 2</b>	
1	 <ul style="list-style-type: none"> <li>● Perçage Ø 8</li> <li>- Bohren Ø 8</li> <li>- Drilling Ø 8</li> </ul>		
2	 <ul style="list-style-type: none"> <li>● Perçage Ø 6 avec Chanfrein</li> <li>- Bohren Ø 6 mit Fäse</li> <li>- Drilling Ø 6 with chamfer</li> </ul>	 <ul style="list-style-type: none"> <li>● Fraisage - Rainure de 9,6 mm</li> <li>- Fräsen Nute 9,6 mm</li> <li>- Milling slot 9,6 mm</li> </ul>	
3	 <ul style="list-style-type: none"> <li>● Perçage Ø 6 et Ø 8</li> <li>- Bohren Ø 6 und Ø 8</li> <li>- Drilling Ø 6 and Ø 8</li> </ul>	 <ul style="list-style-type: none"> <li>● 1er Lamage Ø 7</li> <li>- 1. Senken Ø 7</li> <li>- 1st. Spotfacing Ø 7</li> </ul>	
4	 <ul style="list-style-type: none"> <li>● Chanfreinage AR. du Ø 6</li> <li>- Rückseitiges Abfasen Ø 6</li> <li>- Back chamfering Ø 6</li> </ul>	 <ul style="list-style-type: none"> <li>● 2ème Lamage Ø 7</li> <li>- 2. Senken Ø 7</li> <li>- 2nd. Spotfacing Ø 7</li> </ul>	
5		 <ul style="list-style-type: none"> <li>● Perçage 2 Ø 6</li> <li>- Bohren 2 Ø 6</li> <li>- Drilling 2 Ø 6</li> </ul>	
6	 <ul style="list-style-type: none"> <li>● Taraudage M 7</li> <li>- Gewindebohren M 7</li> <li>- Tapping M 7</li> </ul>	 <ul style="list-style-type: none"> <li>● Taraudage M 7</li> <li>- Gewindebohren M 7</li> <li>- Tapping 2nd. M 7</li> </ul>	
7	 <ul style="list-style-type: none"> <li>● Taraudage M 7</li> <li>- Gewindebohren M 7</li> <li>- Tapping M 7</li> </ul>	 <ul style="list-style-type: none"> <li>● Taraudage 2e M 7</li> <li>- Gewindebohren 2. M 7</li> <li>- Tapping 2nd. M 7</li> </ul>	
8	<ul style="list-style-type: none"> <li>● Déchargement automatique</li> <li>● Chargement automatique</li> <li>- Automatische Entladung</li> <li>- Automatische Ladung</li> <li>- Automatic unloading</li> <li>- Automatic loading</li> </ul>	<ul style="list-style-type: none"> <li>● Déchargement automatique</li> <li>- Automatische Entladung</li> <li>- Automatic unloading</li> </ul>	
			
		<b>CARACTERISTIQUES PRINCIPALES HAUPTSÄCHLICHE DATEN MAIN FEATURES</b>	
		<ul style="list-style-type: none"> <li>● 2 types de pièces usinées en automatique sur la même machine</li> <li>● Production horaire : PIECE 1. - 580 pièces/Heure PIECE 2. - 350 pièces/Heure</li> <li>● Pour PIECE 1. - 6 opérations d'usinage en 5 secondes</li> <li>● Pour PIECE 2. - 6 opérations d'usinage en 8 secondes</li> <li>● Nombre d'unités d'usinage : 3 MAX 2, 2 MAX 2TP, 2 MAX 3, 2 MAX 4, 10 UA 4</li> <li>● Serrage pièce par mors autocentrant à commande hydraulique</li> </ul>	
		<ul style="list-style-type: none"> <li>● 2 Werkstückarten können auf der gleichen Maschine bearbeitet werden</li> <li>● durchschnittliche Stundenleistung : 1. WERKSTÜCK : 580 Stck./St. 2. WERKSTÜCK : 350 Stck./St.</li> <li>● 1. WERKSTÜCK : 6 Bearbeitungsvorgänge in 5 Sekunden</li> <li>● 2. WERKSTÜCK : 6 Bearbeitungsvorgänge in 8 Sekunden</li> <li>● Zahl an Bearbeitungseinheiten : 3 MAX 2, 2 MAX 2TP, 2 MAX 3, 2 MAX 4, 1 UA 4</li> <li>● Stückspannung durch hydraulisch betätigte selbstzentrierende Spannbacken</li> </ul>	
		<ul style="list-style-type: none"> <li>● 2 Kinds of workpieces toolled on the same machine</li> <li>● average hourly output : 1st. WORKPIECE : 580 pces 2nd. WORKPIECE : 350 pces</li> <li>● 1st. WORKPIECE : 6 tooling operations in 5 seconds</li> <li>● 2nd. WORKPIECE : 6 tooling operations in 8 seconds</li> <li>● Number of tooling units : 3 MAX 2, 2 MAX 2TP, 2 MAX 3, 2 MAX 4, 1 UA 4</li> <li>● Workpiece clamping through hydraulic self-centering clamping tools</li> </ul>	

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