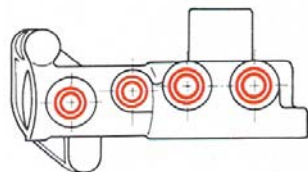


Detailed drawings of this machine can be sold on request

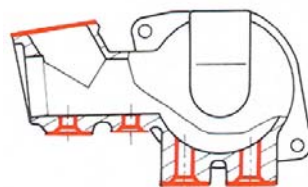
GAMME D'USINAGE ARBEITSABLAUF TOOLING RANGE

PHASE 1



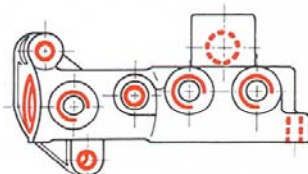
- perçage 2 Ø 12,75, chanfreinages, surfacage
- perçage Ø 9,2 mm, chanfreinage
- perçage Ø 12,5 mm, chanfreinage, surfacage
- fraisage.

- Bohren 2 Ø 12,75 mm, abschrägen, flachfräsen.
- Bohren Ø 9,2 mm, abschrägen,
- Bohren Ø 12,5 mm, abschrägen, flachfräsen
- Fräsen.



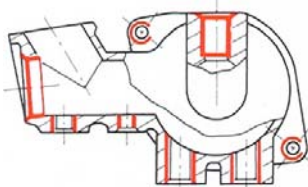
- drilling 2 Ø 12,75 mm, countersinking, milling
- drilling Ø 9,2 mm, countersinking
- drilling Ø 12,5 mm countersinking, milling
- milling.

PHASE 2



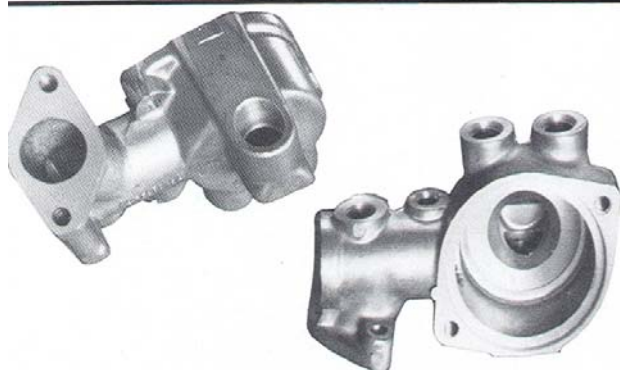
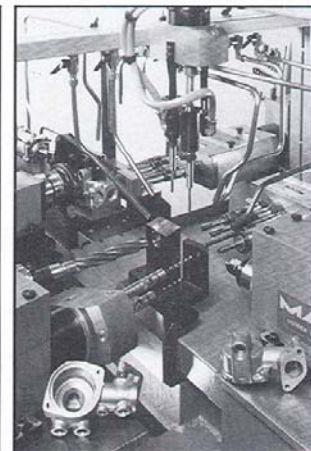
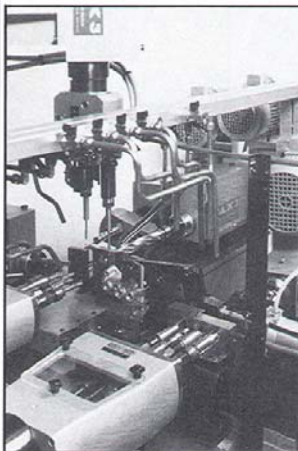
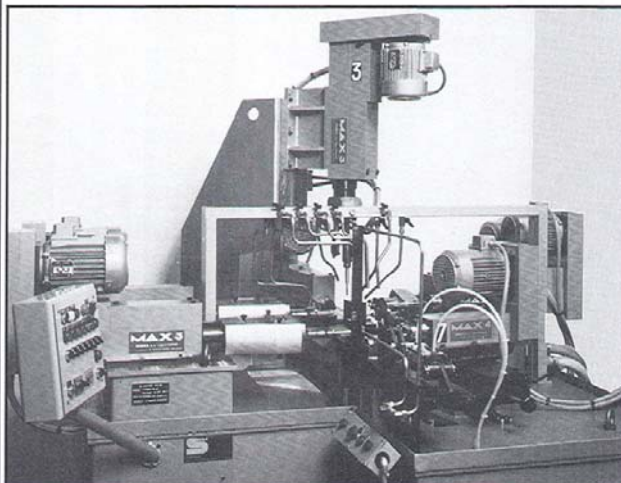
- taraudage 2 M 14 x 1,25
- alésage Ø 9,45 H9
- taraudage M 14 x 1,5
- alésage Ø 30,5 H8 chanfreinage
- alésage Ø 20,5 H9 chanfreinage
- perçage 2 Ø 7,5 mm
- taraudage 2 M 7 (verticalement)

- gewindebohren 2 M 14 x 1,25
- ausdrehen Ø 9,45 H9
- gewindebohren M 14 x 1,5
- ausdrehen Ø 30,5 H8, abschrägen
- ausdrehen Ø 20,5 H9, abschrägen
- bohren 2 Ø 7,5 mm
- gewindebohren 2 M 7 (senkrecht)



- tapping 2 M 14 x 1,25
- boring Ø 9,45 H9
- threadingcutting M 14 x 1,5
- boring Ø 30,5 H8, chamfering
- boring Ø 20,5 H9, chamfering
- drilling 2 Ø 7,5 mm
- tapping 2 M 7 (upright).

VUE D'ENSEMBLE ET DETAILS MACHINE UEBERBLICK UND EINZELHEITEN DER MASCHINEN OVERLOOK AND MACHINE DETAILS



CARACTERISTIQUES PRINCIPALES HAUPTSÄCHLICHE DATEN MAIN FEATURES

- production horaire : 96 pièces
- nombre d'unités : 6 MAX 3, 1 MAX 4/UA 4
- chargement - déchargement manuels, la pièce est bridée par sauterelle pneumatique

- Stundenleistung : 96 Stücke
- Zahl an Einheiten : 6 MAX 3, 1 MAX 4/UA 4
- Handliche Lad-Entladung. Das Stück ist, mit Zylinder und Kipphobel, gespannt.

- hourly output : 96 pieces
- number of units : 6 MAX 3, 1 MAX/UA 4
- hand load-unloading. The piece is clamp with rotating rudder level and jack.